

RBT 1856



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT400213-7
Job Sheet 184339



Part No: RBT400213-7

Job Qty: 1 ea 10

Part Name: Top Tab Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/5/18

Job Tracking No:

Due Date: 10/29/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400213 Rev F IPP Rev A 17.11.27 New issue DP Verify DD/IPP Rev B 18.03.08 DWG update Rev.
F DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/29/18	0.00	0.00	Start Up Small Fab-4		MLC
110	Small Fab	1 pcs		10/29/18	0.00	1.00	Small Fab-9		MLC
120	QC	1 pcs		10/29/18	0.00	0.00	QC5		SA 18/12/07
130	Packaging	1 pcs		10/29/18	0.00	0.00	Packaging3		MLC
140	QC21-SA	1 Ea		10/29/18	0.00	0.00	QC21		DEC 07 2018

Part Op 110 - Assemble as per DWG. Sheet 6 - LOCTITE CLEAR EPOXY M 138855 EXP: 19/04/23 Cure time
Descriptions: 8Hrs. Start Time: 5:30 pm Finish Time: 6:00 am USE PPW60 PER DWG MLC

PSC/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-10A	Bolt	40 4 Ea (4 ea)	90-Start up Operation	5082908
AN426AD4-8	C.S. Head Rivet	40 4 (4 ea)	90-Start up Operation	M136147
RBT400213-3	Left Clamp	10 1 Ea (1 ea)	90-Start up Operation	5107513
RBT400213-4	Right Clamp	10 1 Ea (1 ea)	90-Start up Operation	5107540
RBT400213-5	Top Tab	10 1 Ea (1 ea)	90-Start up Operation	5119232

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-10A	4	111	0
	AN426AD4-8	4	0	0
	RBT400213-3	1	20	0
	RBT400213-4	1	20	0
	RBT400213-5	1	0	0



Container No: S135523



Part: RBT400213-7

Job No: 184339

Serial No/Batch: S135523

Revision: F

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

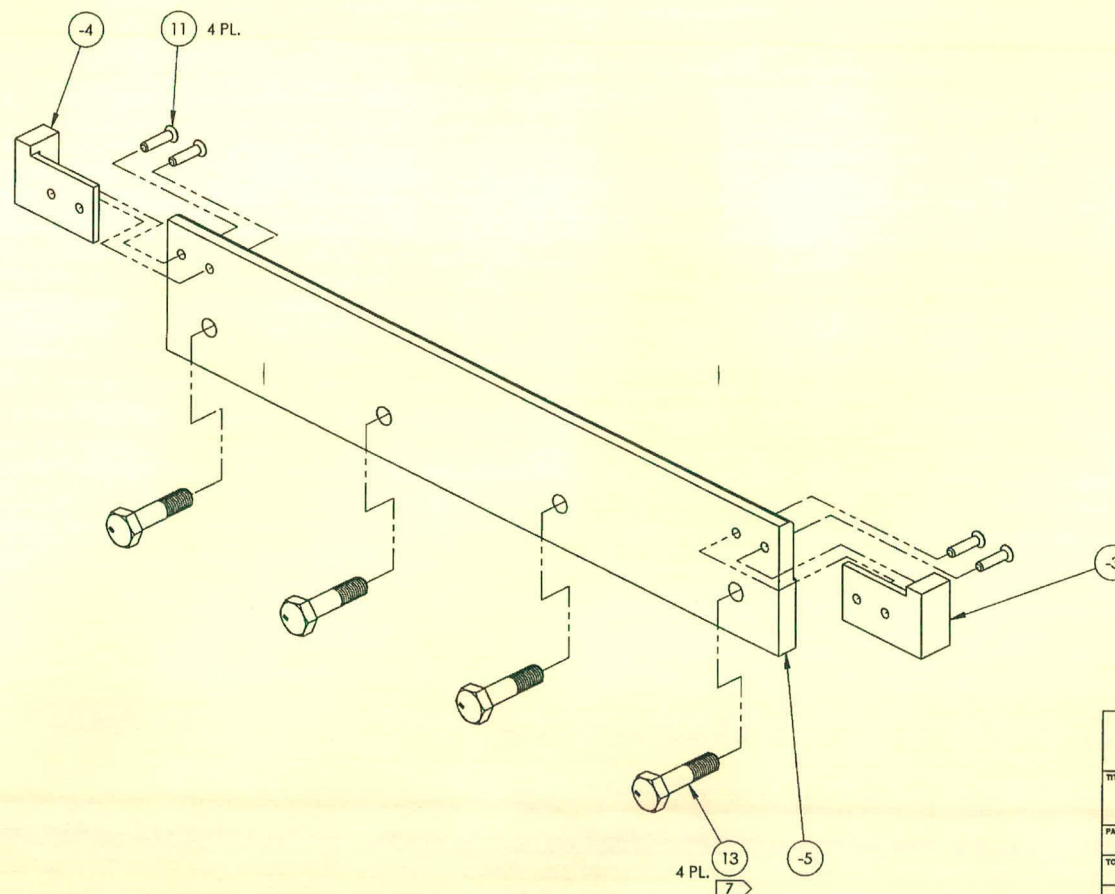
ations

not be found.

Plex 10/12/18 3:24 PM dart.logan.david

ITEM #	QTY	PART #	TITLE	PG
-3	1	RBT400213-3	LEFT CLAMP	4
-4	1	RBT400213-4	RIGHT CLAMP	5
-5	1	RBT400213-5	TOP TAB	6
11	4	AN426AD-4-8	C.S HEAD RIVET 1/8" x 1/2" x 100°	-
13	4	AN4-10A	HEX HEAD BOLT 1/4"-28 x 1 1/32"	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
F	TEMPLATE UPDATED, EPOXY CHANGED FOR EPOXY DP460	17-797	17.12.21	VM	ML



NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: N/A
 4) SPEC: N/A
 5) BREAK ALL SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) APPLY SCOTCH WELD DP460 EPOXY UNDER BOLT HEAD AND INSTALL BOLT INTO ITEM -5. ALLOW TO CURE PER MANUFACTURER'S INSTRUCTIONS

RBT400213-7 TOP TAB ASSY

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE TOP TAB ASSY	
PART NO. RBT400213-7	REV F
TOOL NO. RBT400213	
INITIALS AND DATE	
DESIGNED BY: VM 12/21/2017	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING
DRAWN BY: VM 01/02/2018	TOLERANCES: XXX ± .005 XX ± .01 X ± .1
CHECKED BY: VM 01/02/2018	FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS
MFG REVIEW BY: DD 01/02/2018	SCALE: NTS
APPROVED BY: ML 01/30/2018	SHEET 3 OF 7
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